

HMS 20-07.12 Anti-Oxidant Coating

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

Date of issue: 08/18/2015

Revision date: 08/18/2015

Version: 1.0

SECTION 1: Identification

1.1. Product identifier

Product name : HMS 20-07.12 Anti-Oxidant Coating
Product code : Not available.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Anti-Oxidation Coating

1.3. Details of the supplier of the safety data sheet

HITCO Carbon Composites
1600 W. 135 Street
Gardena, CA 90249 - U.S.A
T +1-310-527-0700

1.4. Emergency telephone number

Emergency number : Chemtrec 1-800-424-9300; International: (703) 527-3887

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US and GHS-CA classification

Flammable Liquid 3
Acute Toxicity 4 (Oral)
Skin Irritation 2
Serious Eye Damage 1
Skin Sensitisation 1
Germ Cell Mutagenicity 2
Carcinogenicity 1A
Specific Target Organ Toxicity After Repeated Exposure 2

2.2. Label elements

GHS-US and GHS-CA labelling

Hazard pictograms (GHS-US/GHS-CA) :



Signal word (GHS-US/GHS-CA) :

Danger

Hazard statements (GHS-US/GHS-CA) :

Flammable liquid and vapor. Harmful if swallowed. Causes skin irritation. Causes serious eye damage. May cause an allergic skin reaction. Suspected of causing genetic defects. May cause cancer. May cause damage to organs through prolonged or repeated exposure.

Precautionary statements (GHS-US/GHS-CA) :

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash hands thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dust/fume/gas/mist/vapors/spray. If exposed or concerned: Get medical advice/attention. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. Store in a well-ventilated place. Keep cool. Store locked up. Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3. Other hazards

Not applicable.

HMS 20-07.12 Anti-Oxidant Coating

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

2.4. Unknown acute toxicity (GHS US)

24 percent of the mixture consists of ingredient(s) of unknown acute toxicity.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable.

3.2. Mixture

| Name | Product identifier | % |
|-------------------|--------------------|------|
| Ethyl alcohol | (CAS No) 64-17-5 | 29.8 |
| Boron | (CAS No) 7440-42-8 | 21.3 |
| Isopropyl alcohol | (CAS No) 67-63-0 | 4.77 |
| Phenol | (CAS No) 108-95-2 | 3.18 |
| 1-Pentanol | (CAS No) 71-41-0 | 2 |
| Formaldehyde | (CAS No) 50-00-0 | 0.35 |
| Methyl alcohol | (CAS No) 67-56-1 | <0.1 |

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a poison center/doctor/physician if you feel unwell.
- First-aid measures after skin contact : In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Call a physician if irritation develops and persists.
- First-aid measures after eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lenses, if worn. Get medical attention immediately.
- First-aid measures after ingestion : If swallowed, do NOT induce vomiting. Never give anything by mouth to an unconscious person. Immediately call a poison center or doctor/physician.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries after inhalation : May cause respiratory tract irritation.
- Symptoms/injuries after skin contact : Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
- Symptoms/injuries after eye contact : Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns.
- Symptoms/injuries after ingestion : Harmful if swallowed. May cause stomach distress, nausea or vomiting.

4.3. Indication of any immediate medical attention and special treatment needed

Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Carbon dioxide, dry chemical, alcohol foam.
- Unsuitable extinguishing media : Water may be ineffective for extinguishing fire.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Flammable liquid and vapor. Products of combustion may include, and are not limited to: oxides of carbon, hydrogen cyanide, formaldehyde gas.

5.3. Advice for firefighters

- Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA). Vapors may be heavier than air and may travel along the ground to a distant ignition source and flash back. Use water spray to keep fire-exposed containers cool.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Eliminate sources of ignition.

6.2. Methods and material for containment and cleaning up

- For containment : Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).
- Methods for cleaning up : Scoop up material and place in a disposal container. Provide ventilation.

HMS 20-07.12 Anti-Oxidant Coating

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

6.3. Reference to other sections

See section 8 for further information on protective clothing and equipment and section 13 for advice on waste disposal.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

| | |
|-----------------------------------|--|
| Additional hazards when processed | : Handle empty containers with care because residual vapors are flammable. |
| Precautions for safe handling | : Keep away from sources of ignition - No smoking. Do not get in eyes, on skin, or on clothing. Do not breathe dust/fume/gas/mist/vapors/spray. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke. Take precautionary measures against static discharge. Use only non-sparking tools. |
| Hygiene measures | : Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking. |

7.2. Conditions for safe storage, including any incompatibilities

| | |
|--------------------|--|
| Technical measures | : Proper grounding procedures to avoid static electricity should be followed. |
| Storage conditions | : Keep out of the reach of children. Keep container tightly closed and in a well-ventilated place. Store locked up. Keep cool. |

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

| Ethyl alcohol (64-17-5) | | |
|-----------------------------|---------------------------------------|------------------------|
| ACGIH | ACGIH STEL (ppm) | 1000 ppm |
| OSHA | OSHA PEL (TWA) (mg/m ³) | 1900 mg/m ³ |
| OSHA | OSHA PEL (TWA) (ppm) | 1000 ppm |
| IDLH | US IDLH (ppm) | 3300 ppm (10% LEL) |
| NIOSH | NIOSH REL (TWA) (mg/m ³) | 1900 mg/m ³ |
| NIOSH | NIOSH REL (TWA) (ppm) | 1000 ppm |
| Boron (7440-42-8) | | |
| ACGIH | Not applicable. | |
| OSHA | Not applicable. | |
| IDLH | Not applicable. | |
| NIOSH | Not applicable. | |
| Isopropyl alcohol (67-63-0) | | |
| ACGIH | ACGIH TWA (ppm) | 200 ppm |
| ACGIH | ACGIH STEL (ppm) | 400 ppm |
| OSHA | OSHA PEL (TWA) (mg/m ³) | 980 mg/m ³ |
| OSHA | OSHA PEL (TWA) (ppm) | 400 ppm |
| IDLH | US IDLH (ppm) | 2000 ppm (10% LEL) |
| NIOSH | NIOSH REL (TWA) (mg/m ³) | 980 mg/m ³ |
| NIOSH | NIOSH REL (TWA) (ppm) | 400 ppm |
| NIOSH | NIOSH REL (STEL) (mg/m ³) | 1225 mg/m ³ |
| NIOSH | NIOSH REL (STEL) (ppm) | 500 ppm |
| Phenol (108-95-2) | | |
| ACGIH | ACGIH TWA (ppm) | 5 ppm |
| OSHA | OSHA PEL (TWA) (mg/m ³) | 19 mg/m ³ |
| OSHA | OSHA PEL (TWA) (ppm) | 5 ppm |
| IDLH | US IDLH (ppm) | 250 ppm |
| NIOSH | NIOSH REL (TWA) (mg/m ³) | 19 mg/m ³ |

HMS 20-07.12 Anti-Oxidant Coating

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

| Phenol (108-95-2) | | |
|-------------------|--|----------------------|
| NIOSH | NIOSH REL (TWA) (ppm) | 5 ppm |
| NIOSH | NIOSH REL (ceiling) (mg/m ³) | 60 mg/m ³ |
| NIOSH | NIOSH REL (ceiling) (ppm) | 15.6 ppm |

| 1-Pentanol (71-41-0) | |
|----------------------|-----------------|
| ACGIH | Not applicable. |
| OSHA | Not applicable. |
| IDLH | Not applicable. |
| NIOSH | Not applicable. |

| Formaldehyde (50-00-0) | | |
|------------------------|---------------------------|------------------------------|
| ACGIH | ACGIH Ceiling (ppm) | 0.3 ppm |
| OSHA | OSHA PEL (TWA) (ppm) | 0.75 ppm |
| OSHA | OSHA PEL (STEL) (ppm) | 2 ppm (see 29 CFR 1910.1048) |
| IDLH | US IDLH (ppm) | 20 ppm |
| NIOSH | NIOSH REL (TWA) (ppm) | 0.016 ppm |
| NIOSH | NIOSH REL (ceiling) (ppm) | 0.1 ppm |

| Methyl alcohol (67-56-1) | | |
|--------------------------|---------------------------------------|-----------------------|
| ACGIH | ACGIH TWA (ppm) | 200 ppm |
| ACGIH | ACGIH STEL (ppm) | 250 ppm |
| OSHA | OSHA PEL (TWA) (mg/m ³) | 260 mg/m ³ |
| OSHA | OSHA PEL (TWA) (ppm) | 200 ppm |
| IDLH | US IDLH (ppm) | 6000 ppm |
| NIOSH | NIOSH REL (TWA) (mg/m ³) | 260 mg/m ³ |
| NIOSH | NIOSH REL (TWA) (ppm) | 200 ppm |
| NIOSH | NIOSH REL (STEL) (mg/m ³) | 325 mg/m ³ |
| NIOSH | NIOSH REL (STEL) (ppm) | 250 ppm |

8.2. Exposure controls

| | |
|----------------------------------|--|
| Appropriate engineering controls | : Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below recommended exposure limits. |
| Hand protection | : Wear chemically resistant protective gloves. |
| Eye protection | : Wear approved eye (properly fitted dust- or splash-proof chemical safety goggles) / face (face shield) protection. |
| Skin and body protection | : Wear suitable protective clothing. |
| Respiratory protection | : In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. |
| Environmental exposure controls | : Maintain levels below Community environmental protection thresholds. |
| Other information | : Do not eat, smoke or drink where material is handled, processed or stored. Wash hands carefully before eating or smoking. Handle according to established industrial hygiene and safety practices. |

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|----------------|---------------------|
| Physical state | : Liquid |
| Appearance | : Paint-like |
| Color | : Brown |
| Odor | : No data available |
| Odor threshold | : No data available |
| pH | : No data available |
| Melting point | : No data available |

HMS 20-07.12 Anti-Oxidant Coating

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

| | |
|--|-----------------------------|
| Freezing point | : No data available |
| Boiling point | : No data available |
| Flash point | : 80 °F (26.7 °C) |
| Relative evaporation rate (water=1) | : > 1 |
| Flammability (solid, gas) | : Flammable |
| Explosion limits | : No data available |
| Explosive properties | : No data available |
| Oxidizing properties | : No data available |
| Vapor pressure | : No data available |
| Relative density | : 1.35 - 1.4 |
| Relative vapor density at 20 °C | : No data available |
| Solubility | : Insoluble |
| Partition coefficient: n-octanol/water | : No data available |
| Auto-ignition temperature | : No data available |
| Decomposition temperature | : No data available |
| Viscosity | : 14 - 15 SEC (Zahn Cup #3) |
| Viscosity, kinematic | : No data available |
| Viscosity, dynamic | : No data available |

9.2. Other information

No additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reaction known under conditions of normal use. Hazardous polymerization may occur if exposed to high temperature.

10.2. Chemical stability

Stable under normal storage conditions. May form flammable/explosive vapor-air mixture. Keep cool.

10.3. Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid

Heat. Incompatible materials. Sources of ignition.

10.5. Incompatible materials

Oxidizers. Strong acids. Strong bases.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon, hydrogen cyanide, formaldehyde gas.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Harmful if swallowed.

| HMS 20-07.12 Anti-Oxidant Coating | |
|-----------------------------------|-----------------------------|
| LD50 oral rat | >300 but ≤2000 mg/kg |
| LD50 dermal rabbit | > 2000 mg/kg |
| LC50 inhalation rat | > 20 mg/l/4h |
| Ethyl alcohol (64-17-5) | |
| LD50 oral rat | 7060 mg/kg |
| LC50 inhalation rat | 124.7 mg/l/4h |
| Boron (7440-42-8) | |
| LD50 oral rat | 650 mg/kg |
| LC50 inhalation rat | > 5.08 mg/l/4h |
| Isopropyl alcohol (67-63-0) | |
| LD50 oral rat | 5045 mg/kg |
| LD50 dermal rabbit | 4059 mg/kg |
| LC50 inhalation rat | 72600 mg/m ³ /4h |

HMS 20-07.12 Anti-Oxidant Coating

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

| Phenol (108-95-2) | |
|---------------------------------|---------------|
| LD50 oral rat | 340 mg/kg |
| LD50 dermal rabbit | 630 mg/kg |
| 1-Pentanol (71-41-0) | |
| LD50 oral rat | 5660 µl/kg |
| LD50 dermal rabbit | 2000 mg/kg |
| Formaldehyde (50-00-0) | |
| LD50 oral rat | 100 mg/kg |
| LD50 dermal rabbit | 270 mg/kg |
| LC50 inhalation rat | 0.578 mg/l/4h |
| Methyl alcohol (67-56-1) | |
| LD50 oral rat | 6200 mg/kg |
| LD50 dermal rabbit | 15800 mg/kg |
| LC50 inhalation rat | 22500 ppm/8h |

| | |
|-----------------------------------|---|
| Skin corrosion/irritation | : Causes skin irritation. |
| Serious eye damage/irritation | : Causes serious eye damage. |
| Respiratory or skin sensitization | : May cause an allergic skin reaction. |
| Germ cell mutagenicity | : Suspected of causing genetic defects. |
| Carcinogenicity | : May cause cancer. |

| Ethyl alcohol (64-17-5) | |
|--------------------------------|---|
| IARC group | 1 - Carcinogenic to humans (in alcoholic beverages) |

| Isopropyl alcohol (67-63-0) | |
|------------------------------------|----------------------|
| IARC group | 3 - Not classifiable |

| Phenol (108-95-2) | |
|--------------------------|----------------------|
| IARC group | 3 - Not classifiable |

| Formaldehyde (50-00-0) | |
|--|-----------------------------|
| IARC group | 1 - Carcinogenic to humans |
| National Toxicology Program (NTP) Status | 2 - Known Human Carcinogens |
| In OSHA Specifically Regulated Carcinogen list | Yes |

| | |
|--|--|
| Reproductive toxicity | : Based on available data, the classification criteria are not met. |
| Specific target organ toxicity (single exposure) | : Based on available data, the classification criteria are not met. |
| Specific target organ toxicity (repeated exposure) | : May cause damage to organs through prolonged or repeated exposure. |
| Aspiration hazard | : Based on available data, the classification criteria are not met. |
| Symptoms/injuries after inhalation | : May cause respiratory tract irritation. |
| Symptoms/injuries after skin contact | : Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause an allergic skin reaction. |
| Symptoms/injuries after eye contact | : Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns. |
| Symptoms/injuries after ingestion | : Harmful if swallowed. May cause stomach distress, nausea or vomiting. |

SECTION 12: Ecological information

12.1. Toxicity

| | |
|-------------------|---|
| Ecology - general | : May cause long-term adverse effects in the aquatic environment. |
|-------------------|---|

12.2. Persistence and degradability

| HMS 20-07.12 Anti-Oxidant Coating | |
|--|------------------|
| Persistence and degradability | Not established. |

12.3. Bioaccumulative potential

| HMS 20-07.12 Anti-Oxidant Coating | |
|--|------------------|
| Bioaccumulative potential | Not established. |

12.4. Mobility in soil

No additional information available.

HMS 20-07.12 Anti-Oxidant Coating

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

12.5. Other adverse effects

Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : This material must be disposed of in accordance with all local, state, provincial, and federal regulations. The generation of waste should be avoided or minimized wherever possible.

Additional information : Handle empty containers with care because residual vapors are flammable.

SECTION 14: Transport information

Department of Transportation (DOT) / Transportation of Dangerous Goods (TDG)

In accordance with DOT and TDG

UN-No. (DOT and TDG) : UN1139

Proper Shipping Name (DOT and TDG) : Coating solution

Transport hazard class(es) (DOT and TDG) : 3

Hazard labels (DOT and TDG) :



Packing group (DOT and TDG) : III

Additional information

Other information : No supplementary information available.

Special transport precautions : Do not handle until all safety precautions have been read and understood.

SECTION 15: Regulatory information

15.1. Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Isopropyl alcohol (67-63-0)

Subject to reporting requirements of United States SARA Section 313

| | |
|---------------------------------------|--|
| EPA TSCA Regulatory Flag | T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA. |
| SARA Section 313 - Emission Reporting | 1.0 % (only if manufactured by the strong acid process, no supplier notification) |

Phenol (108-95-2)

Listed on the United States SARA Section 302
Subject to reporting requirements of United States SARA Section 313

| | |
|--|--|
| EPA TSCA Regulatory Flag | T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA. |
| SARA Section 302 Threshold Planning Quantity (TPQ) | ≤ 10000 |
| SARA Section 313 - Emission Reporting | 1.0 % |

Formaldehyde (50-00-0)

Listed on the United States SARA Section 302
Subject to reporting requirements of United States SARA Section 313

| | |
|--|-------|
| SARA Section 302 Threshold Planning Quantity (TPQ) | 500 |
| SARA Section 313 - Emission Reporting | 0.1 % |

Methyl alcohol (67-56-1)

Subject to reporting requirements of United States SARA Section 313

| | |
|---------------------------------------|-------|
| SARA Section 313 - Emission Reporting | 1.0 % |
|---------------------------------------|-------|

Ethyl alcohol (64-17-5)

Listed on the Canadian DSL (Domestic Substances List)

Boron (7440-42-8)

Listed on the Canadian DSL (Domestic Substances List)

HMS 20-07.12 Anti-Oxidant Coating

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

Isopropyl alcohol (67-63-0)

Listed on the Canadian DSL (Domestic Substances List)

Phenol (108-95-2)

Listed on the Canadian DSL (Domestic Substances List)

1-Pentanol (71-41-0)

Listed on the Canadian DSL (Domestic Substances List)

Formaldehyde (50-00-0)

Listed on the Canadian DSL (Domestic Substances List)

Methyl alcohol (67-56-1)

Listed on the Canadian DSL (Domestic Substances List)

15.3. US State regulations

HMS 20-07.12 Anti-Oxidant Coating

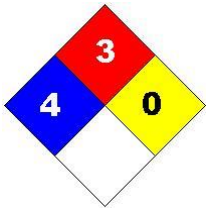
State or local regulations

This product contains chemicals known to the State of California to cause cancer.

SECTION 16: Other information

Date of issue : 08/18/2015
Revision date : 08/18/2015
Other information : None.

Mexico Classification:



Blue = Health **Red = Flammability** **Yellow = Reactivity** **White = Special**

Hazard Rating: 0 = minimal, 1 = slight, 2 = moderate, 3 = severe, 4 = extreme

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